

Environmental assessment of future photovoltaics

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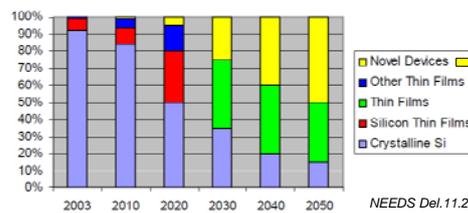
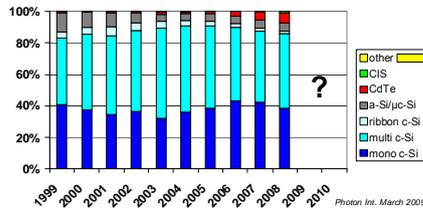
38th LCA Discussion Forum, Zürich, 19 June 2009

www.ecn.nl

Environmental impact of future PV?

- What are the future technologies shares?
 - driver 1: economics: €/kWh
 - driver 2: environmental impacts/kWh
 - driver 3: social aspects
- What are the future parameters/technology?
 - LCA data of today often outdated and incomplete
 - scaling: lab → pilot → industrial

Technology shares



Concentrator Photovoltaics

Concentrix Solar
27.2% module efficiency

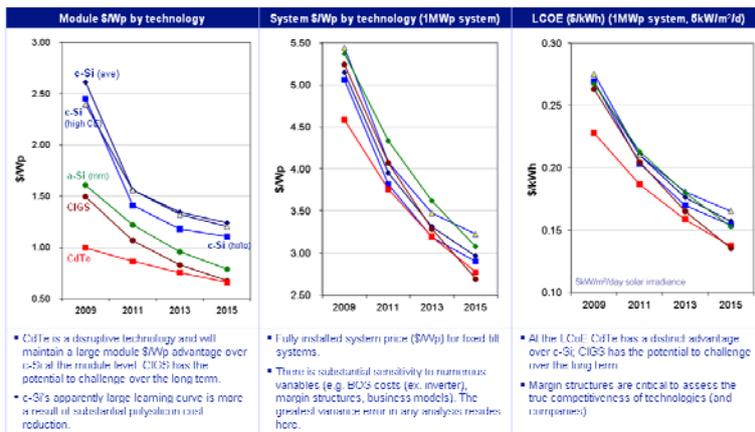
Dye Sensitized Photovoltaics

Fraunhofer ISE
5% module efficiency

Organic Photovoltaics

Konarka
1.7% module efficiency

Driver 1: cost

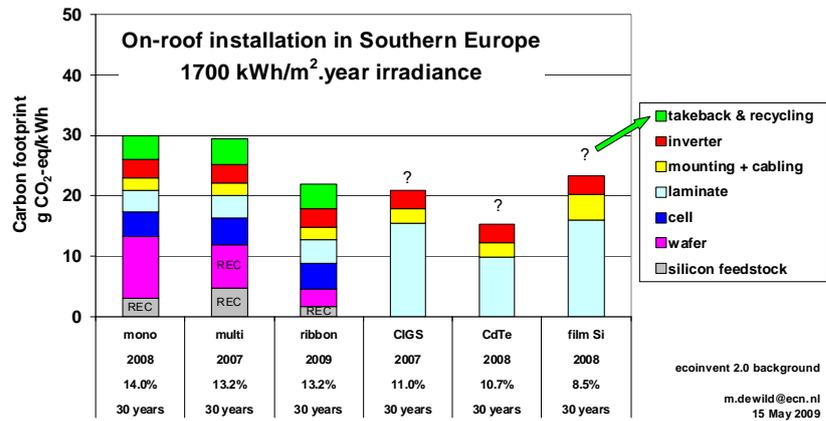


Source: Deutsche Bank estimates

Stephen O'Rourke (212) 250-8670

Deutsche Bank 24 April 2009

Driver 2: Environmental impacts



Driver 3: Social acceptance - aesthetics



Key parameters for LCA & LCC

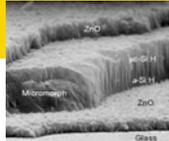
NEE21.81 Ja - WP11 Technology specification photovoltaic systems

	Year 2025				Year 2050			
	te-Si	ribbon-Si	CellFe	LiHE (com./101-v cells)	Crystalline-Si	CellFe	LiHE (com./101-v cells)	
VERY OPTIMISTIC								
Layer thickness (µm)	100	150			100			
% Avg. module efficiency	22	20	18	35	25	22	50	
Module lifetime (yrs)	35		30	30	50	40	45	
Avg. system efficiency	90				95			
Material and energy flow source	CrystalSolar 2005	Data from Industry		Pfennig et al. 2006, Mohr et al. 2006	CrystalSolar 2005	Data from Industry	Pfennig et al. 2006, Mohr et al. 2006	
Estimation	Process materials and energy >20% of current data	Process materials and energy >20% of current data		Process materials and energy >20% of current data	Process materials and energy >20% of current data	Process materials and energy >20% of current data	Process materials and energy >20% of current data	
REALISTIC OPTIMISTIC								
Layer thickness (µm)	150	150			150			
% Avg. module efficiency	22	20	18	35	22	22	40	
Module lifetime (yrs)	30	30	30	30	40	35	35	
Avg. system efficiency (%)	90				95			
Material and energy flow source	CrystalSolar 2005	Data from Industry		Pfennig et al. 2006, Mohr et al. 2006	CrystalSolar 2005	Data from Industry	Pfennig et al. 2006, Mohr et al. 2006	
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REALISTIC								
Layer thickness (µm)	150	200			150			
% Avg. module efficiency	17	14	12	NA	15	18	35	
Module lifetime (yrs)	30		25	NA	35	30	30	
Avg. system efficiency (%)	90				95			
Material and energy flow source	CrystalSolar 2005	Data from Industry		NA	CrystalSolar 2005	Data from Industry	Pfennig et al. 2006, Mohr et al. 2006	
Estimation	Process materials and energy >20% of current data	Process materials and energy >20% of current data		Process materials and energy >20% of current data	Process materials and energy >20% of current data	Process materials and energy >20% of current data	Process materials and energy >20% of current data	

Table 18 Key parameters and data sources

- energy/material flows
- layer thickness
- impacts
- module efficiency
- system efficiency
- lifetime
- kWh produced

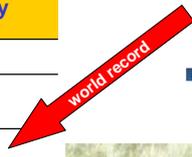
Scaling of production



	lab	pilot	industrial
optimization	efficiencies		cost
product	components		final product
product size			
production			automation & integration
equipment	batch	inline	inline
throughput			
yield			
consumption			
emission control	limited	central	central + dedicated
waste	no recycling	no recycling	recycling: heat, water, HF, etc..

From solar cell to total area module efficiency

ECN module A288	area	efficiency
160 μm cell (average)		17.2%
encapsulated cell: glass EVA cell EVA back foil		16.9%
module (aperture area)	0.8867 m ²	16.7% (16.4% TÜV)
module (total area)	0.9425 m ²	15.7%



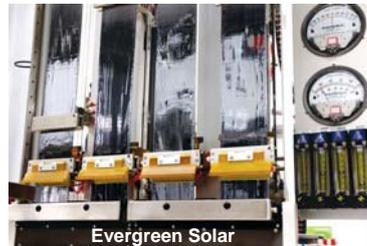
- Highly automated module manufacturing for rear-contacting cells
- Suitable for very thin solar cells
- 1 module per minute (~8 times faster than H-pattern)



Fast reduction in wafer/ribbon thickness

... because not enough solar grade Si factories

- **180 μm wafer thickness 2009**
Comparison with NEEDS study:
150 μm pessimistic 2025,
100 μm realistic/optimistic & very optimistic 2025.
- **190 μm ribbon Si thickness 2009 (Evergreen Solar),**
Comparison with NEEDS study:
200 μm pessimistic 2025,
150 μm realistic/optimistic & very optimistic 2025.



Conclusions

- Analyzing the future starts with good knowledge of today
- Estimations of environmental impacts of future PV technologies must be based on analysis of:
 - €/kWh
 - social acceptance (example visual impacts)
 - environmental impacts of today